



**Position title:** Process Technician

**Job Classification:** Full-time

**FLSA:** Non-exempt

**Reports to:** Manufacturing Manager

**Hours of Work:** Second shift

**Position Summary:** Set molds and start up/maintain prototype and low volume part runs.

**Position Description:**

- Work with injection molding machines and secondary equipment on tooling issues to reduce downtime and improve efficiency,
- Monitor processes and product quality, maintain and improve quality
- Work safely with and during mold change
- Determine process parameters to produce defect free parts
- Maintain processes parameters of all presses operating during scheduled shift

**Job Requirements:**

- Experience in mold changes, hydraulics, electrical, materials-an understanding of polymers and resins, processing and injection mold machinery
- Familiar with open/close loop process controls
- Good interpersonal skills involving ability to work effectively cross-functionally
- Good written and oral communication skills
- Ability to work well with others, exhibiting teamwork skills
- 5+ years in plastics processing, preferably in a prototype environment

**Education Requirements:**

- High-School Diploma/GED

**Desired:**

- Previous experience in a non-union prototype injection mold design shop

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